



HPA 2925

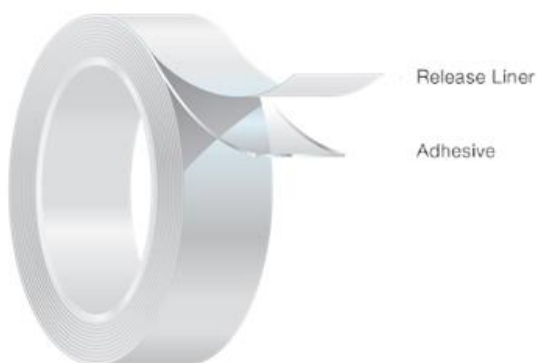
High Performance Acrylic (HPA™) 2925 is used for applications requiring good 'holding power' under load. Good temperature, chemical and environmental resistance.

FEATURES:

- Highly engineered modified acrylic adhesive
- Specially developed cross-linking system
- Easy release polyethylene protected liner

BENEFITS:

- Ensures an immediate initial adhesion on wide range substrates, especially plastics
- Outstanding resistance to solvents, chemicals, plasticizers, moisture, temperature and UV-light
- High temperature holding power
- Excellent adhesion on wide range of substrates, including LSE surfaces
- Facilitates easy removal at point of application
- Combines a high degree of moisture stability with excellent die-cutting properties



CONSTRUCTION:

Liner:

White polyethylene protected paper with red Avery Dennison imprint

Adhesive:

High performance acrylic (HPA™)

HPA 2925

Adhesive Properties	Typical Values		
	US Mils	mm	Microns (µm)
THICKNESS			
Adhesive	4.33	0.110	110
Liner	4.72	0.120	120
Total	9.06	0.230	230

*PSTC-133

PEEL ADHESION

2 mil PET; 180°; 12" / min

Substrate	Lbf / in	N / Meter
	72 hr	72 hr
Stainless steel	6.3	1100
ABS	5.7	1000
Polypropylene	4.6	800

*PSTC-101, ASTM D-3330, STD-10

LOOP TACK

2 mil PET; 90°; 20" / min; 1" sq (6.5 cm²)

Substrate	Lbf / in	N / Meter
	8.0	1400
Stainless steel		
Finat tack		

*PSTC-16, STD-7

STATIC SHEAR

Foil; 1" sq (6.5 cm²); 1000 g

Min to Fail

> 10000

*PSTC-107, ASTM D 3654, STD-9

TEMPERATURES

Min. Application Temp.	50°F	10°C
Max. Continuous Operating Temp.	266°F	130°C
Max. Intermittent Operating Temp.	329°F	165°C

*TEST METHODS

Note: The listed values are typical only and not intended to serve as product specifications

APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

STORAGE AND SHELF LIFE

The shelf life of the product is two years when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to Tapes.AveryDennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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For more information on our bonding tapes and adhesive solutions, visit Tapes.AveryDennison.com